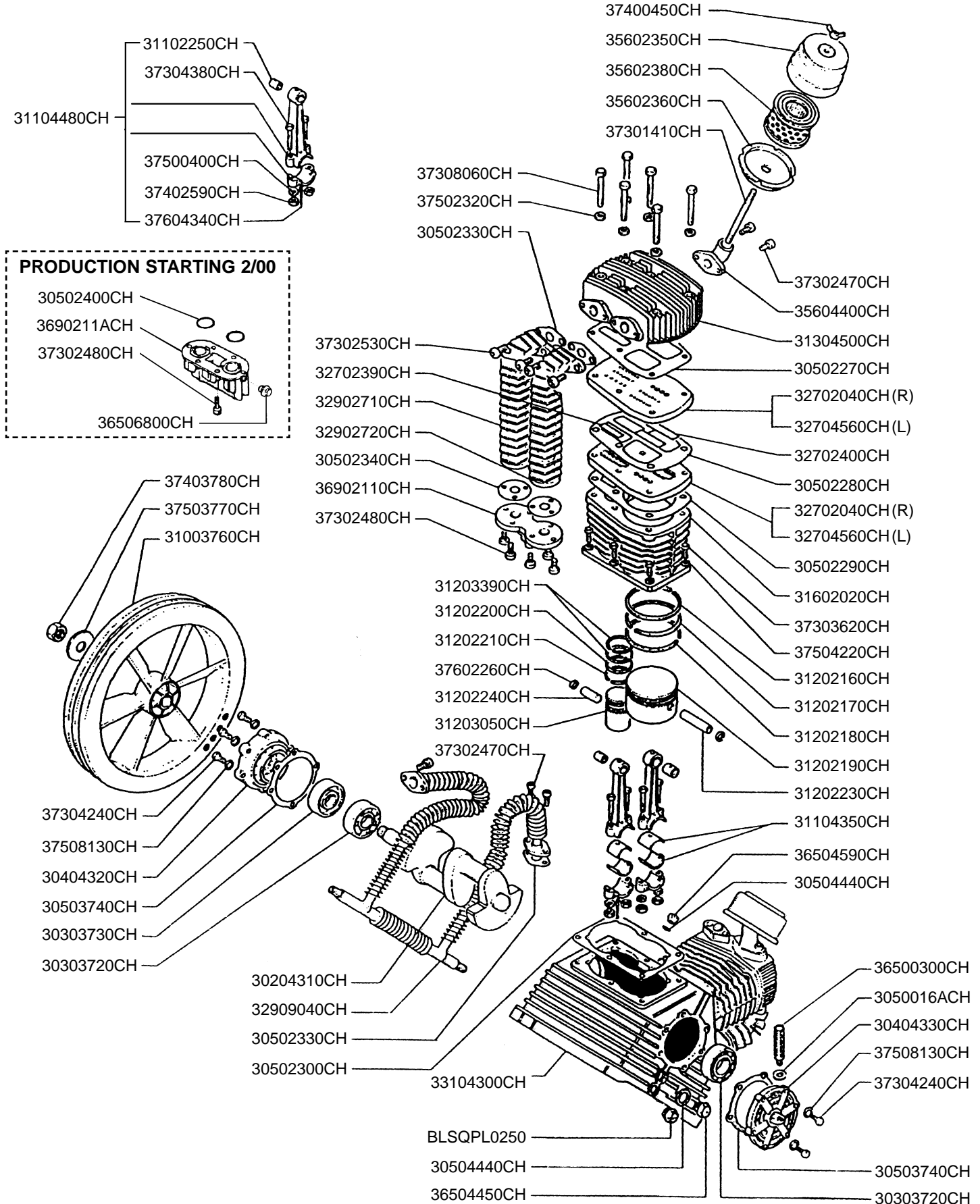


# SCHEMATIC FOR PMP24K60





## Associate Engineering Corporation

606 S. Lake Street P.O. Box 346

Hustisford, Wisconsin 53034-0346

Phone: 920-349-3281

Sales Fax: 920.349.3691 Service Fax: 920.349.8861

[www.rolair.net](http://www.rolair.net)

### PARTS LIST FOR PMP24K60

Description	Part #	Qty.
Crankshaft	30204310CH	1
Ball Bearing	30303720CH	2
Oil Seal	30303730CH	1
Bearing Carrier	30404320CH	1
Bearing Carrier	30404330CH	1
3/8" Hole Gasket	3050016ACH	1
Gasket	30502270CH	2
Gasket	30502280CH	2
Gasket	30502290CH	2
Gasket	30502300CH	2
Gasket	30502330CH	6
Gasket	30502340CH	4
Gasket	30503740CH	2
Gasket	30504440CH	2
Flywheel - 21.65" Diameter	31003760CH	1
Flywheel - 17.72" Diameter	31004050CH	1
Bushing*	31102250CH	4
Bearing Shell	31104350CH	4
Connecting Rod w/upper bushing	31104480CH	4
Compression Ring LP	31202160CH	2
Stepped Scraper Ring LP	31202170CH	2
Slotted Oil Ring LP	31202180CH	2
Piston LP	31202190CH	2
Stepped Scraper Ring HP	31202200CH	2
Slotted Oil Ring HP	31202210CH	2
Piston Pin LP	31202230CH	2
Piston Pin HP	31202240CH	2
Piston HP	31203050CH	2
Compression Ring HP	31203390CH	4
Cylinder Head	31304500CH	2
Cylinder	31602020CH	2
Right Valve Plate**	32702040CH	2
Valve HP	32702390CH	4
Valve LP	32702400CH	8
Left Valve Plate**	32704560CH	2
Left Cooler	32902710CH	2
Right Cooler	32902720CH	2
Aftercooler	32909040CH	1
Crankcase	33104300CH	1
Filter Cover	35602350CH	2
Filter Base	35602360CH	2
Filter Element	35602380CH	2
Elbow	35604400CH	2
3/8" Breather/Oil Fill Plug	36500300CH	1
Oil Sight Gauge	36504450CH	1
Oil Plug	36504590CH	1
Connector	36902110CH	2
Tension Rod	37301410CH	2
Bolt	37302470CH	8
Bolt	37302480CH	12
Bolt	37302530CH	8
Bolt	37303620CH	12
Bolt	37304240CH	12
Bolt	37304380CH	8
Bolt	37308060CH	12
Wing Nut	37400450CH	2
Nut	37402590CH	8
Nut	37403780CH	1
Washer	37508130CH	12
Washer	37500400CH	8
Washer	37502320CH	12
Washer	37503770CH	1
Washer	37504220CH	12
Snap Ring	37602260CH	8
Dipper	37604340CH	2
1/4" Square Head Plug	BLSQPL0250	1
Ring Set	K60RINGS	1
Gasket Set	K60GASKETS	1
Valve Plate Assembly – Left	6000VK60L	1
Valve Plate Assembly – Right	6000VK60R	1
<b>INTERCOOLER CONNECTOR STARTING 2/00</b>		
"O" Ring – Intercooler/Connector	30502400CH	4
Plug	36506800CH	2
Intercooler Connector	3690211ACH	2
Bolt	37302480CH	12

\*Bushing is not machined to fit piston pin if ordered separate from connecting rod.

\*\*Right valve plates are installed on bank that is on the right side while viewing pump from sight glass side.