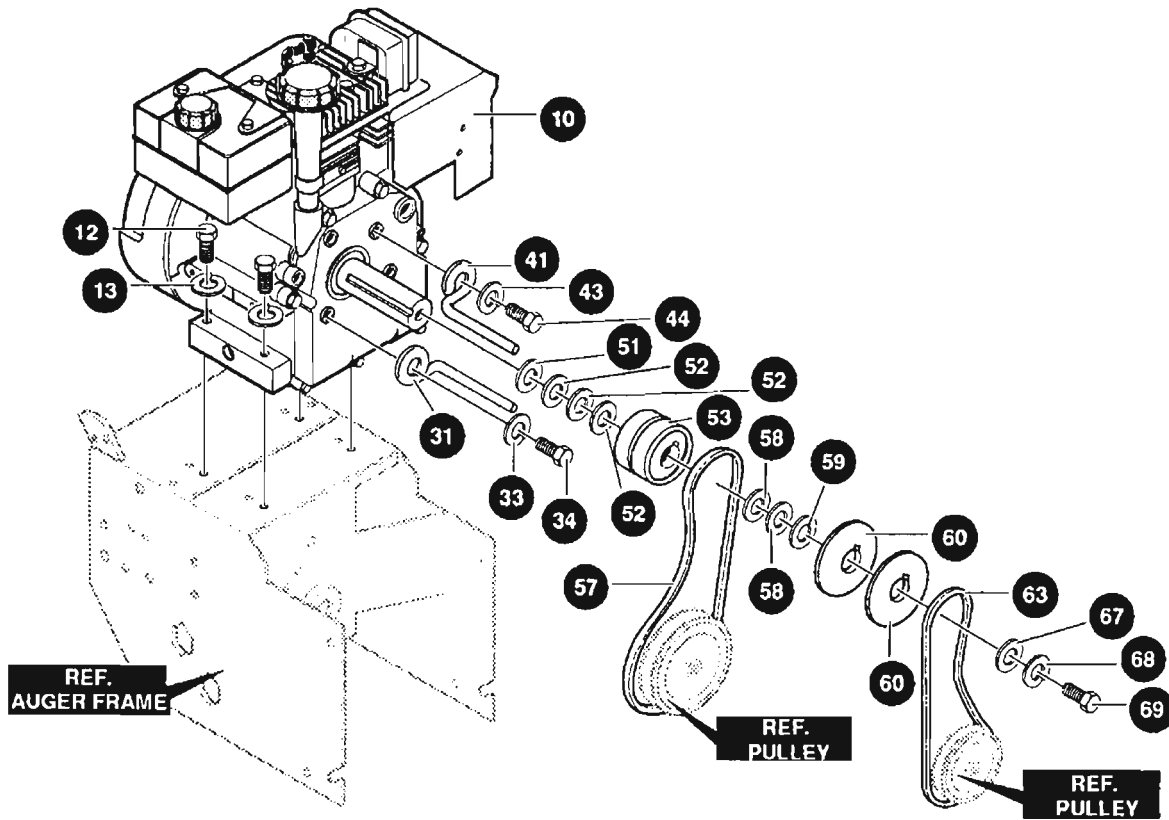


24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

ENGINE REPAIR PARTS



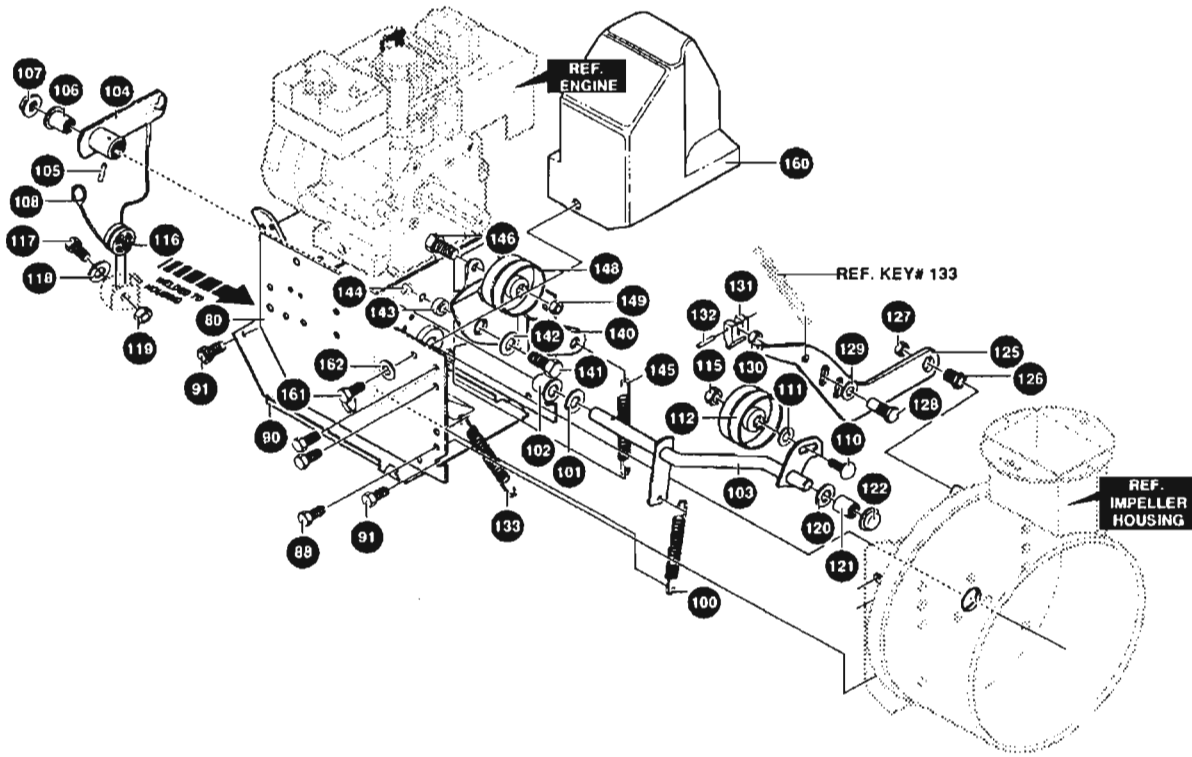
REF. NO.	PART NO.	PART NAME
10	-	ENGINE, 5HP (See Engine Manual)
12	302636	SCREW, 5/16-18X1.25 HHC
13	120638	WASHER, HVSPTLK
31	3949	GUIDE, ROD BELT RH
33	120638	WASHER, HVSPTLK
34	578733	SCREW, 5/16-24X.625
41	3949	GUIDE, ROD BELT LH
43	120638	WASHER, HVSPTLK
44	578733	SCREW, 5/16-24X.625
51	579855	WASHER, CRANKSHAFT

REF. NO.	PART NO.	PART NAME
52	579861	FLATWASHER .752X.91X.02
53	579854	PULLEY, HALF V3L
57	579932	BELT, V3L 33.13LG
58	586251	SPACER, SLEV
59	73840	FLATWASHER .753X1.12X.38
60	586253	PULLEY, ENGINE V4L
63	585417	BELT, V4L 36.6LG
67	313826	FLATWASHER
68	120382	WASHER REGSPTLK
69	39573	SCREW, 3/8-24X1.00
	337290	OPERATOR'S MANUAL

313992G

24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-010

FRAME COMPONENTS REPAIR PARTS



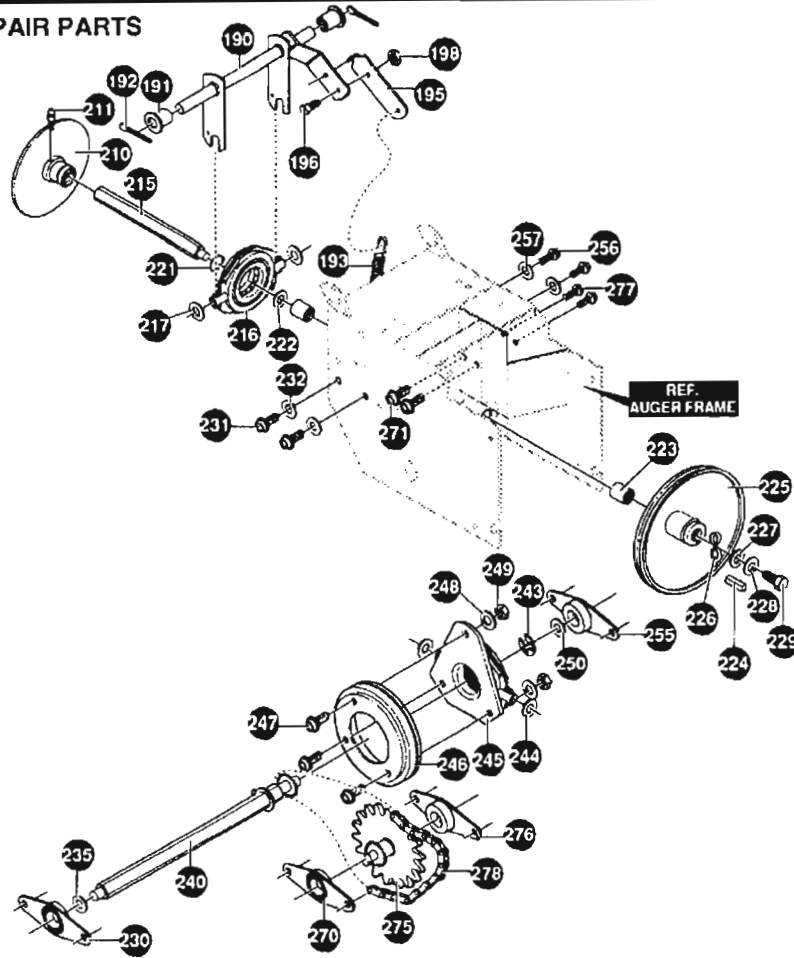
REF. NO.	PART NO.	PART NAME
80	336740-860	FRAME, ASSY ENG. MT. (F2450-030)
80	336740-884	FRAME, ASSY ENG. MT. (F2450-000)
88	35497	SCREW 5/16-18X.50 WAHHTAP
90	583031-853	COVER, BOTTOM
91	310169	SCREW 1/4-20X.63 WAHHTAP
100	313854	IDLER SPRING
101	71074	FLATWASHER .53X1.00X.063
102	313853	BEARING, FLANGE
103	585483	ASSY, SHAFT AUG CLUTCH
104	336806	LEVER, ASSY AUGER CLUTCH CABLE
105	73801	PIN, SPRING
106	313853	BEARING, FLANGE
107	53697	NUT, 1/2 PUSH ON
108	579856	CABLE, EYE
110	585781	BOLT, CARR. 3/8-16X1.25
111	120394	FLATWASHER .406X.81X.065
112	313843	IDLER PULLEY
115	41529	NUT 3/8-16 HEXCTRLKJAM
116	579860	SPOOL, CABLE AUGER CL.
117	9524	SCREW 1/4-20X1.75
118	120392	FLATWASHER .281X.63X.065
119	1502	NUT, 1/4-20 REGHEXCTRLK

REF. NO.	PART NO.	PART NAME
120	71074	FLATWASHER .53X1.00X.063
121	585474	BEARING, SLEV
122	53697	NUT, 1/2 PUSH ON
125	585460	BRACKET, BRAKE ARM
126	585470	BOLT, BRAKE ARM
127	585608	NUT 9/16-18 HEXJAM
128	585446	BOLT-BRAKE ARM ADJ
129	73812	FLATWASHER .505X1.00X.06
130	585609	NUT, 1/2-20 JAMCTRLK
131	581540	PAD, AUGER/IMPELL BRAKE
132	73801	PIN, SPRING
133	318468	SPRING, TENSION RETURN
140	579872	LEVER, IDLER ARM TRACTION
141	180077	SCREW, 5/16-18X.75
142	73795	FLATWASHER .328X1.25X.075
143	579865	BUSHING, IDLER LEVER
144	71038	NUT, 5/16-18 HEXNYL
145	313854	IDLER SPRING
146	180124	SCREW 3/8-16X1.25
148	313843	IDLER SPRING
149	41529	NUT, 3/8-16 HEXCTRLKJAM
160	580772	COVER, BELT
161	310169	SCREW, 1/4-20X.63 WAHHTAP
162	120392	FLATWASHER .281X.63X.065

334338C

24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

DRIVE COMPONENTS REPAIR PARTS



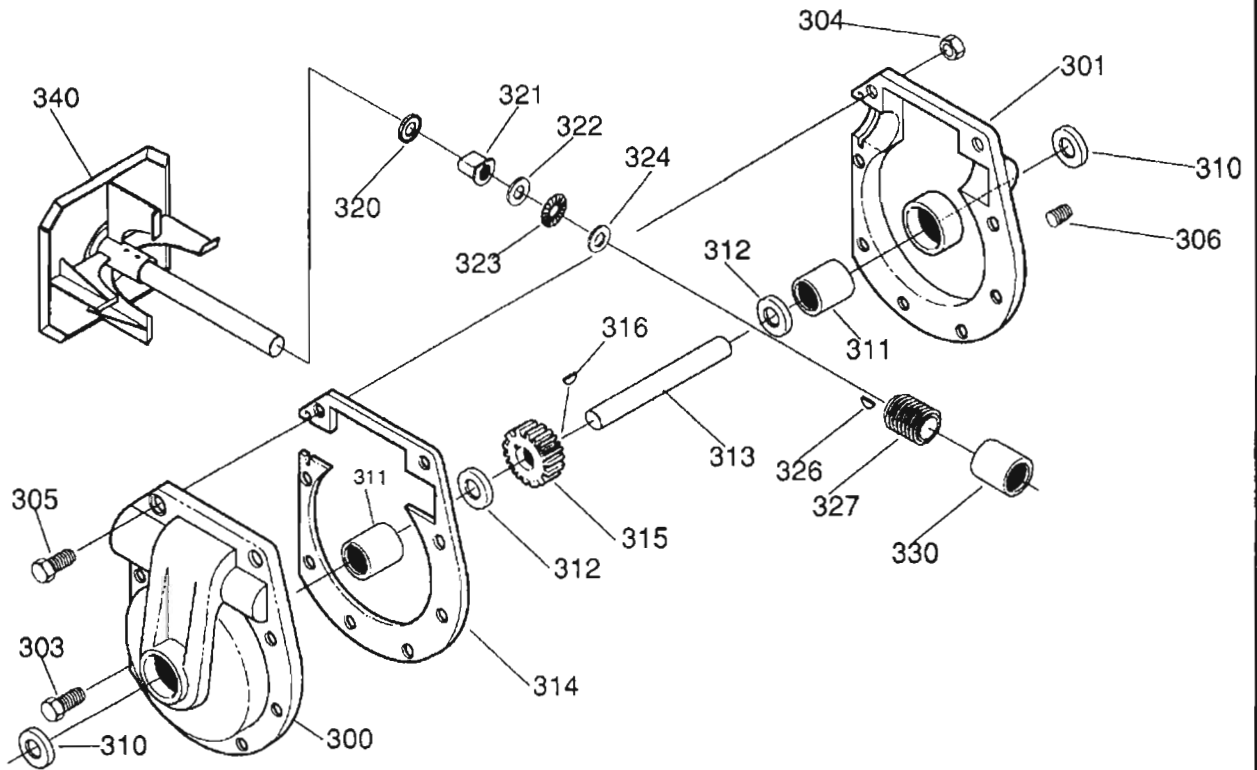
REF. NO.	PART NO.	PART NAME
190	579941	LEVER ASSY TRACT CLUTCH
191	313853	BEARING, FLANGE
192	137185	PIN, COTTER
193	313919	SPRING, RETURN
195	579937	LEVER, SPRG TRAC CL.
196	11871	SCREW 1/4-20X.63
198	1502	NUT, 1/4-20 REGHEXCTRLK
210	583164	DISC, ASSY FRIC. WHEEL
211	583206	ZERK, GREASE
215	583155	SHAFT, HEX TRACTION
216	85501	BEARING, TRUNION
217	71074	FLATWASHER .53X1.00X.063
221	73811	RING, RETEX TRU5100-125
222	580969	FLATWASHER .680X1.12X.060
223	49562	BEARING, BALL 6203-2AA-C3
224	580970	KEY, SQUARE
225	580961	PULLEY, V3L 6.50X.56
226	580965	WASHER, WAVE .675X1.00X.020
227	1084	FLATWASHER .281X1.00X.063
228	120380	WASHER, REGSPTLK
229	180020	SCREW 1/4-20X.75
230	334163	BEARING & RETAINER ASSY

REF. NO.	PART NO.	PART NAME
231	35497	SCREW, 5/16-18X.50 WAHHTAP
232	120638	WASHER, HVSPTLK
235	579858	WASHER SP. .502X.75X.0605
240	331112	SHAFT & SPROCKET ASSY
243	642	RETAINING RING
244	71074	FLATWASHER .53X1.00X.063
245	337029	BEARING, TRUNION CLUTCH
246	313883	WHEEL, ASSY FRICTION DISC
247	11871	SCREW 1/4-20X.63
248	120380	WASHER, REGSPTLK
249	120375	NUT 1/4-20 REGHEX
250	579858	SP. WASHER .502X.75X.0605
255	334163	BEARING & RETAINER ASSY
256	35497	SCREW, 5/16-18X.50 WAHHTAP
257	120638	WASHER, HVSPTLK
270	334163	BEARING & RETAINER ASSY
271	35497	SCREW 5/16-18X.50 WAHHTAP
275	579893	JACK, ASSY #41-36T&8T
276	334163	BEARING & RETAINER ASSY
277	35497	SCREW 5/16-18X.50 WAHHTAP
278	579867	CHAIN, ROLLER #42 X 40P

313995G

24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

GEAR BOX REPAIR PARTS

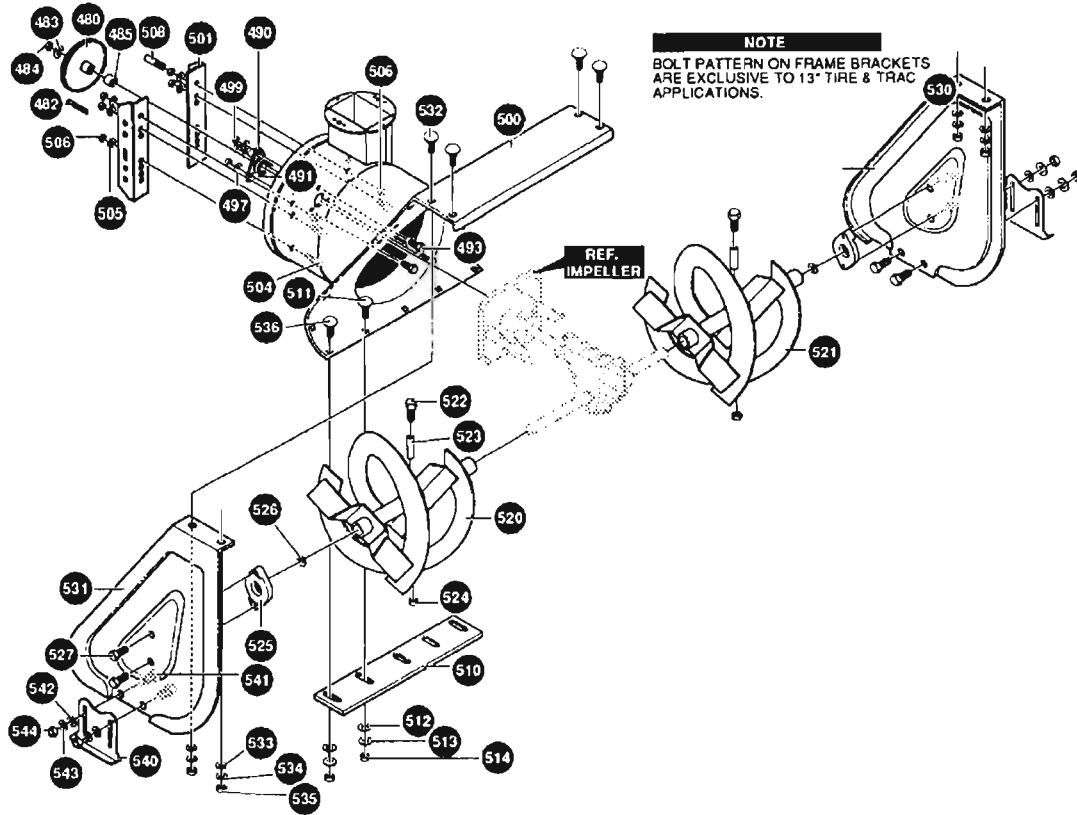


REF. NO.	PART NO.	PART NAME
300	896	CASE, GEAR RH
301	895	CASE, GEAR LH
303	910828	SCREW, 5/16-24X1.00
304	71100	NUT, 5/16-24 HEXWDFLLK
305	330434	SCREW, 5/16-24X1.50
306	313872	PIPE PLUG 1/4-18
310	1065	SEAL, OIL
311	313870	BEARING, SLEEVE
312	313871	FLATWASHER
313	584512	SHAFT, AUGER OUTPUT 22"
314	897	GASKET, GEAR BOX
315	313861	WORM GEAR
316	73905	KEY, WOODRUFF #91
320	313914	RING, QUAD
321	583126	BEARING, FLANGE
322	9346	FLATWASHER .752X1.24X.093
323	313828	BEARING, ROLL
324	9346	FLATWASHER .752X1.24X.093
326	50795	KEY, HI-PRO 606
327	313862	WORM GEAR
330	53731	BEARING SLEEVE
340	585423-853	IMPEL ASSY. (F2450-030)
340	585423-854	IMPEL ASSY. (F2450-000)

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24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

AUGER HOUSING REPAIR PARTS



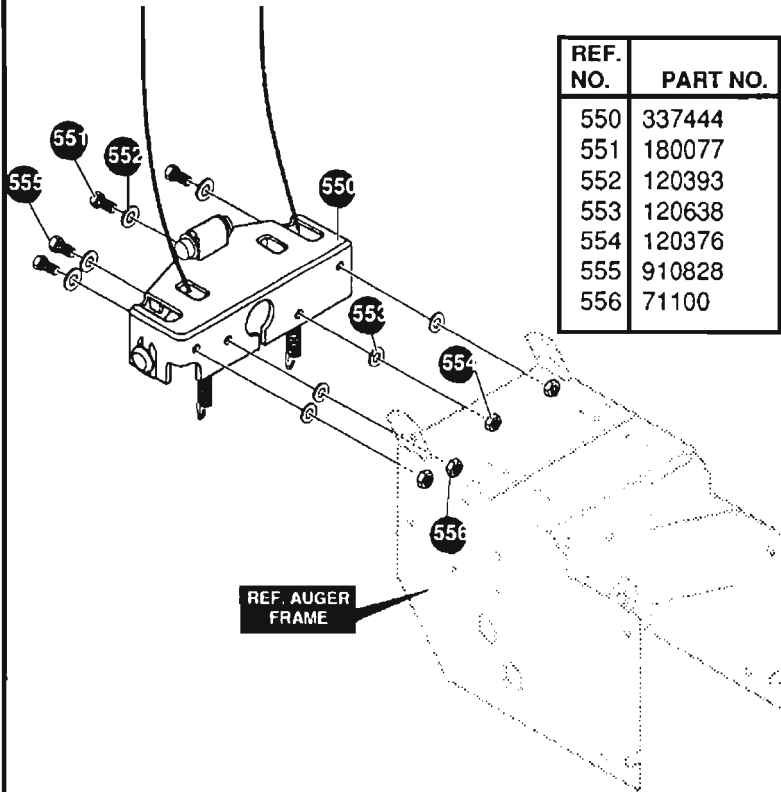
REF. NO.	PART NO.	PART NAME
480	583146	PULLEY, V4L 8.40
482	71371	SQUARE KEY .18SQX.88LG
483	71074	FLATWASHER .53X1.00X.063
484	274654	NUT, 1/2-20 REGHEXCTR LK
485	334514	SPACER, SLEEVE
490	582960	RETAINER, BALL
491	49562	BEARING, BALL 6203-2AA-2RS
493	180077	SCREW, 5/16-18X.75
497	120638	WASHER, HVSPTLK
499	120376	NUT, 5/16-18 REGHEX
500	585367-860	HOUSING, ASSY. (F2450-030)
500	585367-884	HOUSING, ASSY. (F2450-000)
501	333917	BRACKET & NUTS ASSY
504	180120	SCREW 3/8-16X.75
505	120382	WASHER, REGSPTLK
506	1499	NUT, 3/8-16 REGHEXCTR LK
508	586224-853	STUD, BRAKE ARM
510	578147-853	BLADE, SCRAPER
511	70993	BOLT, CARR. 5/16-18X.75
512	120393	WASHER, REGSPTLK
513	120638	WASHER, HVSPTLK
514	120376	NUT, 5/16-18 REGHEX
520	584480-853	AUGER ASSY, LH (F2450-030)
520	584480-854	AUGER ASSY, LH (F2450-000)
521	584481-853	AUGER ASSY, RH (F2450-030)
521	584481-854	AUGER ASSY, RH (F2450-000)

REF. NO.	PART NO.	PART NAME
522	9524	SCREW 1/4-20X1.75
523	3943	SPACER, SLEV .250X.47X.20
524	1502	NUT, 1/4-20 REGHEXCTR LK
525	313873	BEARING, AUGER SHAFT
526	73755	FLATWASHER 1.005X1.31X.035
527	35498	SCREW 5/16-18X.75 WAHTAP
530	6916-860	PLATE, AUGER HSING LH (F2450-030)
530	6916-884	PLATE, AUGER HSING LH (F2450-000)
531	6915-860	PLATE, AUGER HSING RH (F2450-030)
531	6915-884	PLATE, AUGER HSING RH (F2450-000)
532	70993	BOLT, CARR. 5/16-18X.75
533	120393	WASHER, REGSPTLK
534	120638	WASHER, HVSPTLK
535	120376	NUT, 5/16-18 REGHEX
536	126358	CARR. BOLT, 5/16-18X1.00
540	50643-853	SKID, HEIGHT ADJUST
541	70993	BOLT, CARR. 5/16-18X.75
542	120393	WASHER, REGSPTLK
543	120638	WASHER, HVSPTLK
544	120376	NUT, 5/16-18 REGHEX

334396E

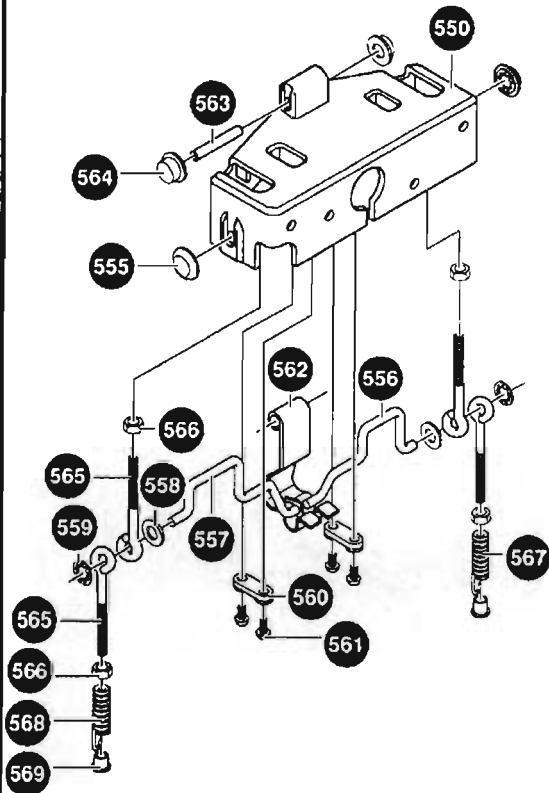
24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

SINGLE HAND CONTROL REPAIR PARTS



REF. NO.	PART NO.	PART NAME
550	337444	CONTROL, ASSY SINGLE HAND
551	180077	SCREW 5/16-18X.75
552	120393	FLATWASHER .344X.69X.065
553	120638	WASHER, HVSPTLK .328X.60X.09
554	120376	NUT, 5/16-18 REGHEX
555	910828	SCREW, 1/4-20X1.00
556	71100	NUT, 1/4-20 HEXHDWDFLLK

334072 E

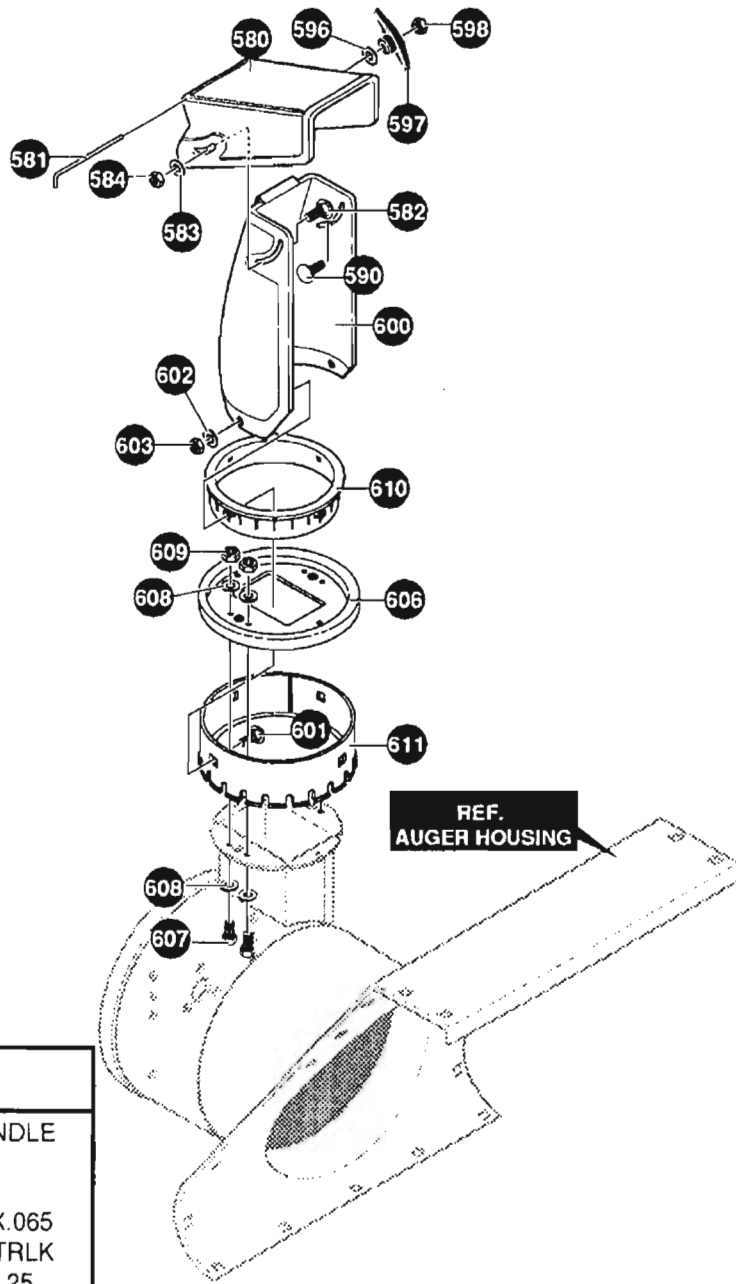


REF. NO.	PART NO.	PART NAME
550	337444	CONTROL, ASSY SINGLE HAND
555	3535	PUSH ON CAP NUT .312 OD
556	584723	CAM/LATCH, LH SHC
557	584724	CAM/LATCH, RH SHC
558	120393	FLATWASHER .344X.69X.065
559	519	RING, RETEX. TRU5115-31
560	585544	CLAMP, SHC CAM FRAME MOUNTED
561	584672	SCREW, #8X.75 PANTAPPLAST
562	8417	CAM LOCK
563	584673	PIN, SPRING PIVOT
564	73664	NUT, PUSH ON 3/8"
565	584748	BOLT, EYE 10-24X2.50
566	120361	NUT, #10-24 REGH
567	584799	SPRING, DRIVE CLUTCH 2.75
568	584798	SPRING, AUGER CLUTCH 2.38
569	584750	NUT, 10-24 T

337446 A

24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

DISCHARGE CHUTE REPAIR PARTS

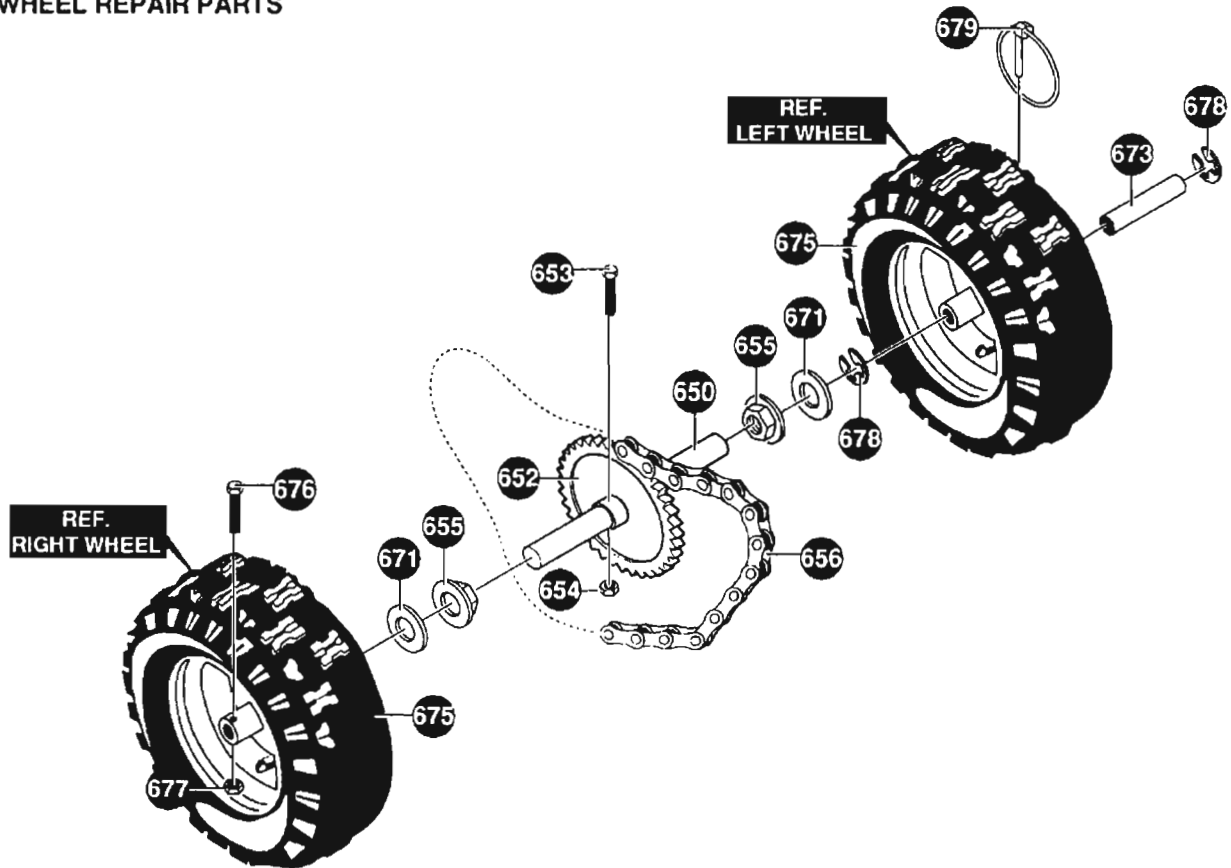


REF. NO.	PART NO.	PART NAME
580	325847	UPPER CHUTE W/O HANDLE
581	308931	WIRE, HINGE 6.65LG
582	58208	SCREW 5/16-18X.75
583	302680	FLATWASHER .312X.73X.065
584	1498	NUT, 5/16-18 REGHEXCTRLK
590	302843	CARR. BOALT 5/16-18X1.25
596	302680	FLATWASHER .312X.73X.065
597	13527	KNOB, T 2BLADE W 5/16-18 NUT
598	120376	NUT 5/16-18 REGHEX
600	334234	LOWER CHUTE
601	586280	BOLT, CARR. 5/16-18X1.00
602	120393	FLATWASHER .344X.69X.065
603	71038	NUT, 5/16-18 HEXNYL
606	585214-853	COLLAR, CHUTE RECT.
607	180020	SCREW, 1/4-20X.75
608	120392	FLATWASHER, .281X.63X.065
609	1502	NUT, 1/4-20 HEXNYL
610	337227	RETAINER, RING INNER
611	585193	RETAINER, RING OUTER

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24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

WHEEL REPAIR PARTS

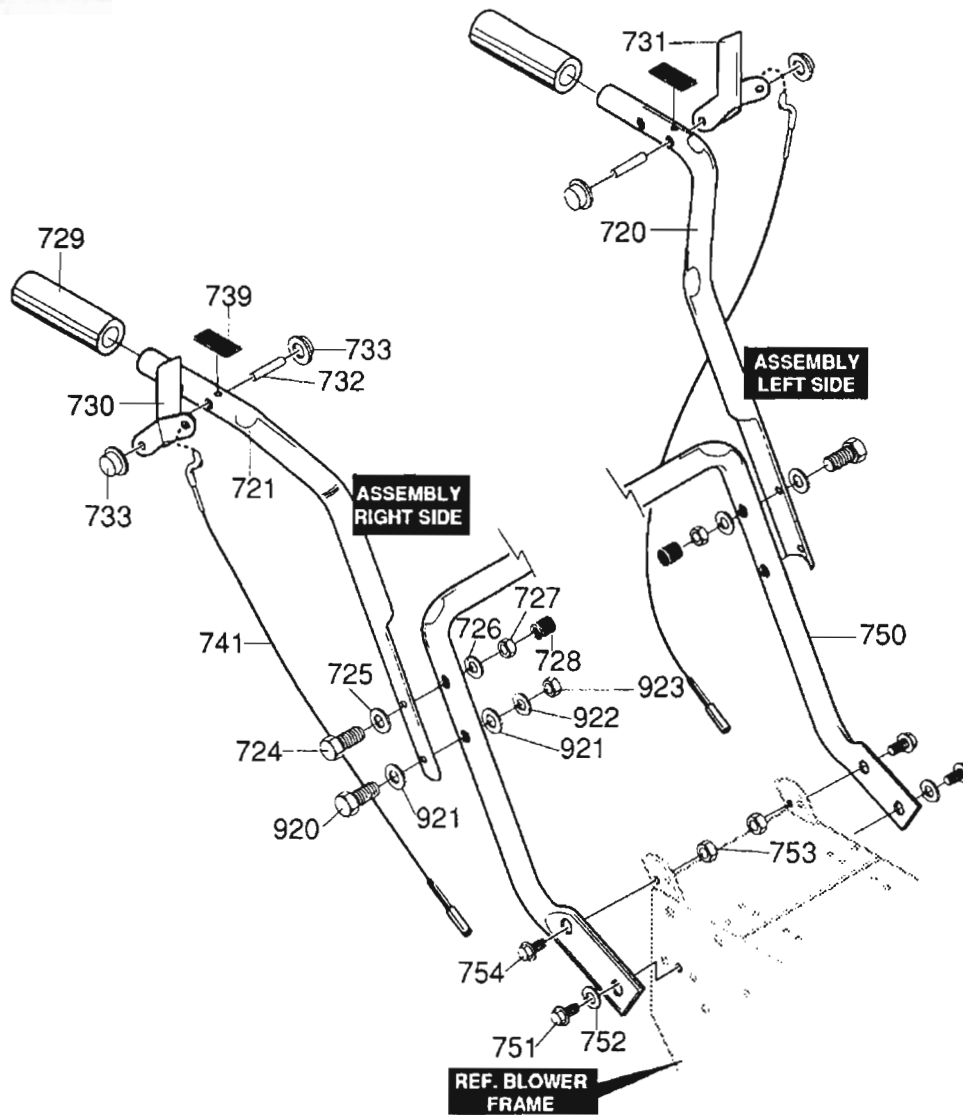


REF. NO.	PART NO.	PART NAME
650	580883	SHAFT, AXLE WHEEL/MID
652	583012	SPROCKET & HUB ASSY
653	73839	SCREW 1/4-20X2.25
654	1502	NUT, 1/4-20 HEXNYL
655	581730	BEARING, FLANGE
656	579867	CHAIN, ROLLER #42X40P
671	73840	FLATWASHER .765X1.12X.06
673	585591	BUSHING, WHEEL 4"LG
675	318503	TIRE & RIM 13X5.0X6
676	577015	SCREW, SHR 1/4-20X1.75
677	1502	NUT, 1/4-20 REGHEXCTRLK
678	239	RETAINING RING
679	73842	PIN, KLIK

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24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

HANDLE REPAIR PARTS



REF. NO.	PART NO.	PART NAME
720	5113-853	HANDLE, UPPER LH
721	5115-853	HANDLE, UPPER RH
724	7288	SCREW 3/8-16X3.00
725	120394	FLATWASHER .406X.81X.065
726	120382	WASHER, REGSPTLK
727	1499	NUT, 3/8-16 REGHEXCTRLK
728	7289	STOP, PLASTIC .375
729	50792	GRIP, HANDLE
730	9732-853	HANDLE ASSY
731	9729-853	HANDLE ASSY
732	1058	PIN, PIVOT .31OD
733	3535	NUT, PUSH ON CAP

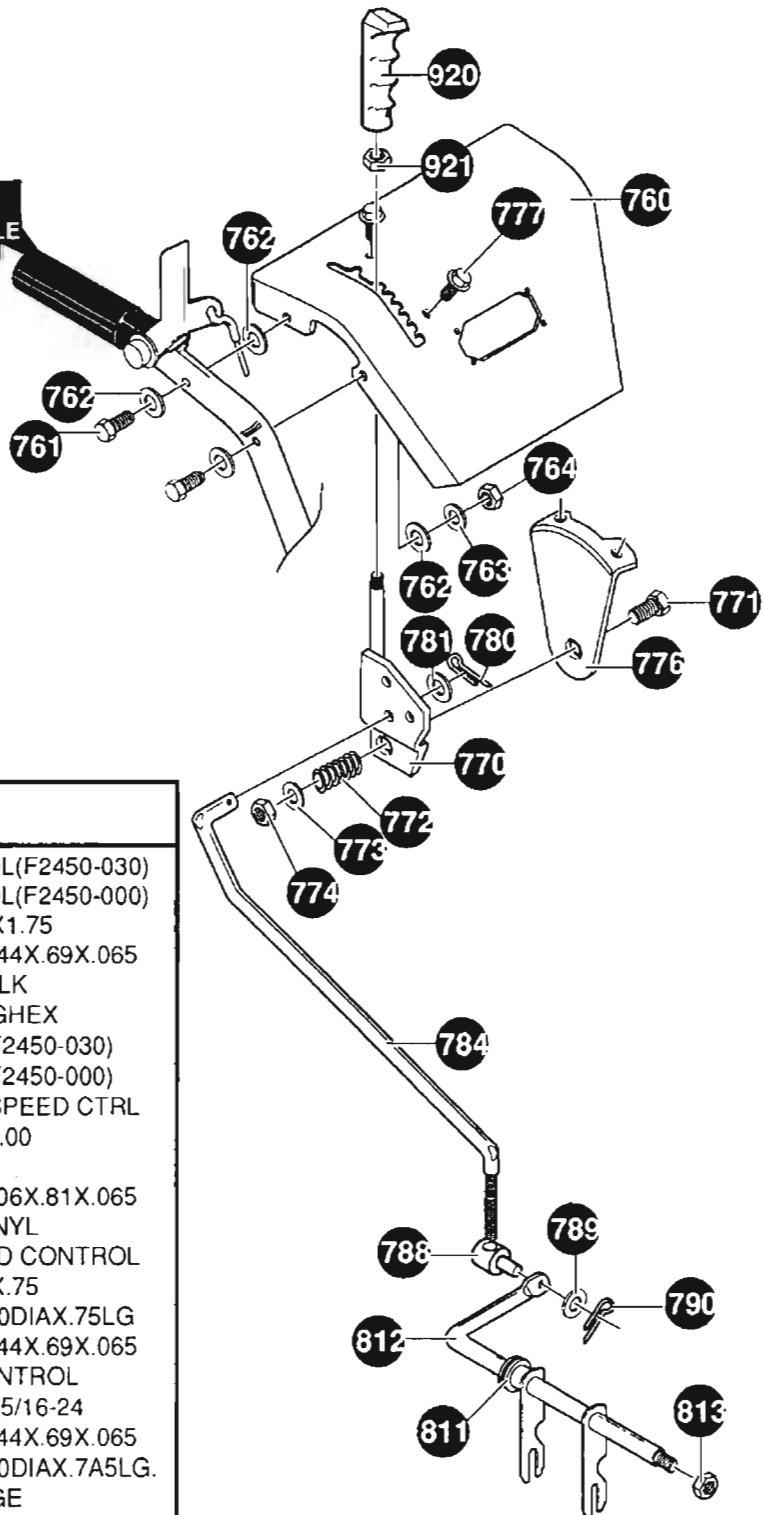
REF. NO.	PART NO.	PART NAME
739	6765	BUMPER, RECT W/CUR TOP
741	584747	CABLE, CLUTCH 31.75" TRAC.
750	5543-853	HANDLE, LOWER
751	35498	SCREW, 5/16-18X.75 WAHHTAP
752	120638	WASHER, HVSPTLK
753	120376	NUT, 5/16-18 REGHEX
754	180077	SCREW, 5/16-18X.75
920	71007	SCREW 3/8-16X2.00
921	120394	FLATWASHER .406X.81X.065
922	120382	WASHER, REGSPTLK
923	1499	NUT, 3/8-16 REGHEXCTRLK

334394 C

24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

CONTROL PANEL REPAIR PARTS

REF.
UPPER HANDLE

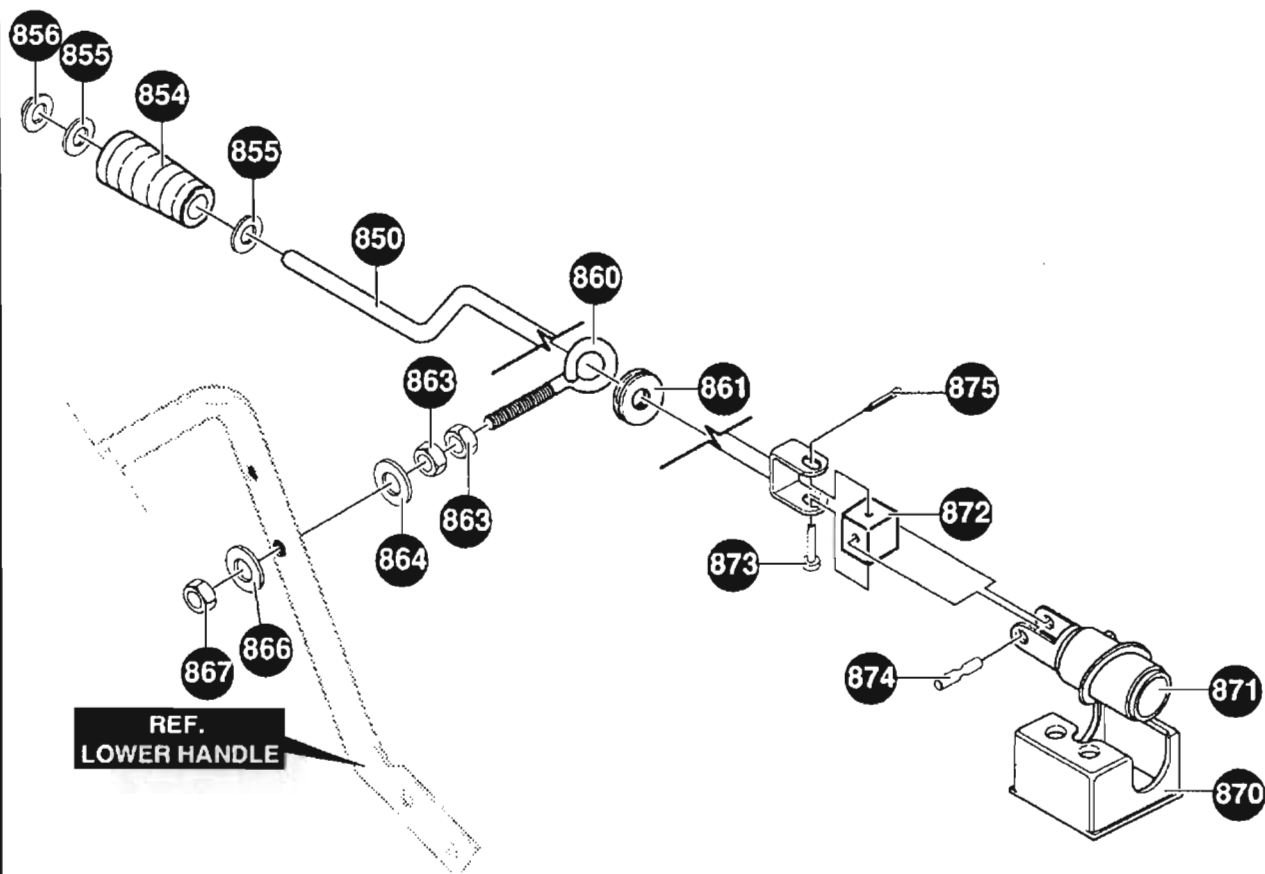


REF. NO.	PART NO.	PART NAME
760	584434-860	PANEL, CONTROL(F2450-030)
760	584434-884	PANEL, CONTROL(F2450-000)
761	302900	SCREW, 5/16-18X1.75
762	120393	FLATWASHER .344X.69X.065
763	120638	WASHER HVSP TLK
764	120376	NUT, 5/16-18 REGHEX
766	584616	PLATE, PANEL (F2450-030)
766	578978	PLATE, PANEL (F2450-000)
770	85031	HANDLE, ASSY SPEED CTRL
771	71007	SCREW 3/8-16X2.00
772	313842	SPRING
773	120394	FLATWASHER .406X.81X.065
774	71046	NUT, 3/8-16 HEXNYL
776	50783-853	BRACKET, SPEED CONTROL
777	35498	SCREW, 5/16-18X.75
780	121222	PIN, COTTER .090DIA X.75LG
781	120393	FLATWASHER .344X.69X.065
784	330635	ROD, SPEED CONTROL
788	584593	NUT, TRUNNION 5/16-24
789	120393	FLATWASHER .344X.69X.065
790	121222	PIN, COTTER .090DIA X.7A5LG.
811	579944	BEARING, FLANGE
812	337436	ROD, ASSY YOKE "PANEL"
813	1499	NUT, 3/8-16 REGHEX CTRLK
920	306689	HANDLE, 3/8-16
921	1499	NUT, 3/8-16 REGHEX CTRLK

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24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

CHUTE ROD REPAIR PARTS

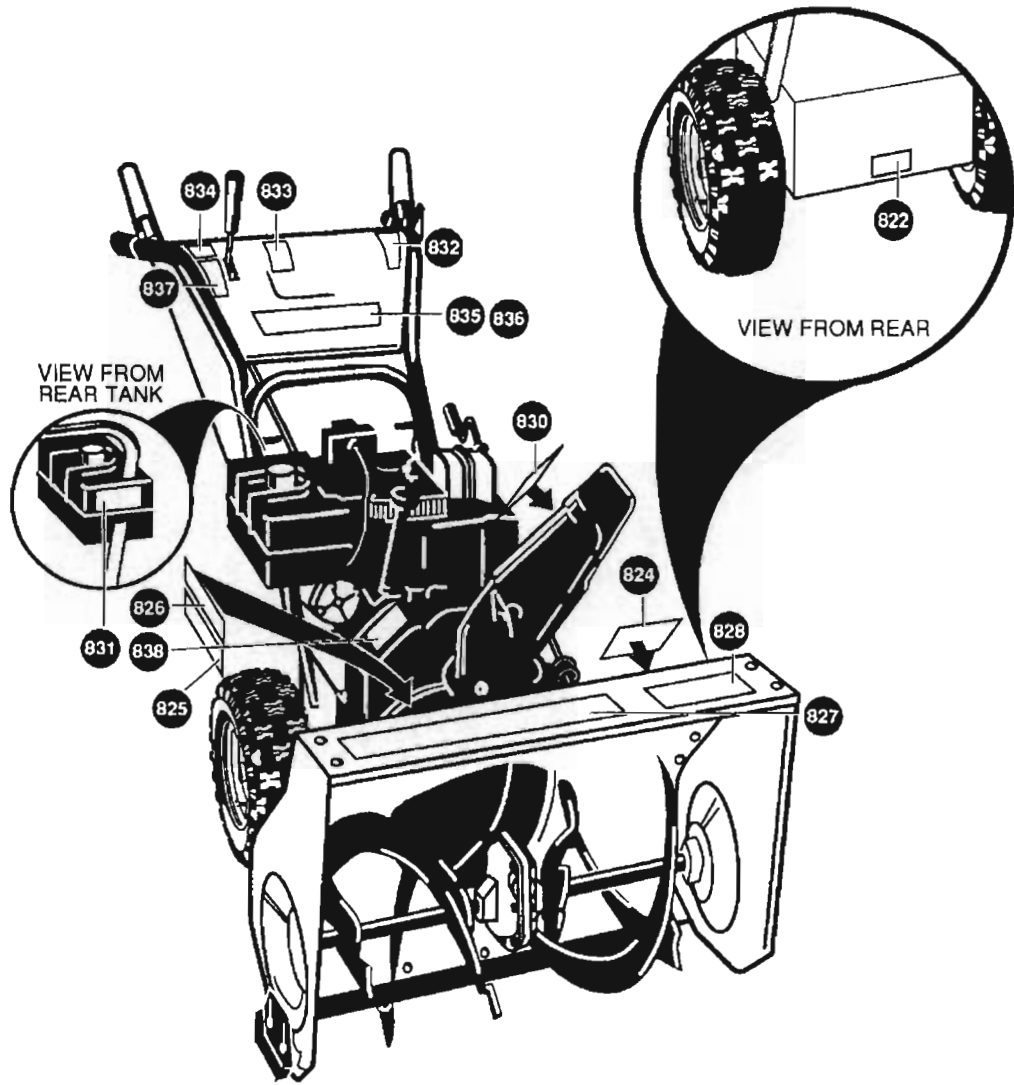


REF. NO.	PART NO.	PART NAME
850	585426	CRANK ASSY W/YOKE
854	313849	KNOB, SLEEVE
855	120394	FLATWASHER .406X.81X.065
856	73664	NUT, PUSH ON 3/8"
860	581618	BOLT, EYE 3/8-16X6.00
861	148	GROMMET, EYE BOLT
863	124829	NUT, 3/8-16 HEXJAM
864	120394	FLATWASHER .406X.81X.065
866	120394	FLATWASHER .406X.81X.065
867	71046	NUT, 3/8-16 HEXNYL
870	585195	BRACKET, WORM MTG
871	585196	WORM, GEAR CHUTE ROT
872	304552	BLOCK, UNIVERSAL PIV
873	304877	PIN, CLEVIS
874	304551	PIN, UNIV JOINT
875	579493	PIN, COTTER

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24" SNOW THROWER MODELS F2450-000, F2450-030 & F2514-000

DECALS



REF. NO.	PART NO.	PART NAME
822	7859	DECAL, OVER ADJ OF DISC ENG
824	70141	DECAL, DANGER AUGER FOOT#11445
825	6172	DECAL, DUAL STAGE AUGER
826	302922	DECAL, DANGER ENGLISH
827	402544	DECAL, "5HP-24" PATH (F2450-000)
828	402556	DECAL, "5HP-24" PATH (F2450-030)
830	313892	DECAL, DANGER CHUTE DECAL
831	3909	DECAL, IMPORTANT FREE IMPEL
832	402579	DECAL, WHEEL DRIVE
833	402581	DECAL, DISCHARGE CHUTE
834	402578	DECAL, AUGER DRIVE
835	402555	DECAL, PANEL (F2450-030)
835	402545	DECAL, PANEL (F2450-000)
837	402583	DECAL, SPEED WHITE/CLEAR
838	7390	DECAL, BELT STRETCH & ADJ
839	402815	DECAL, SINGLE HANDLE CONTROL

334273C